

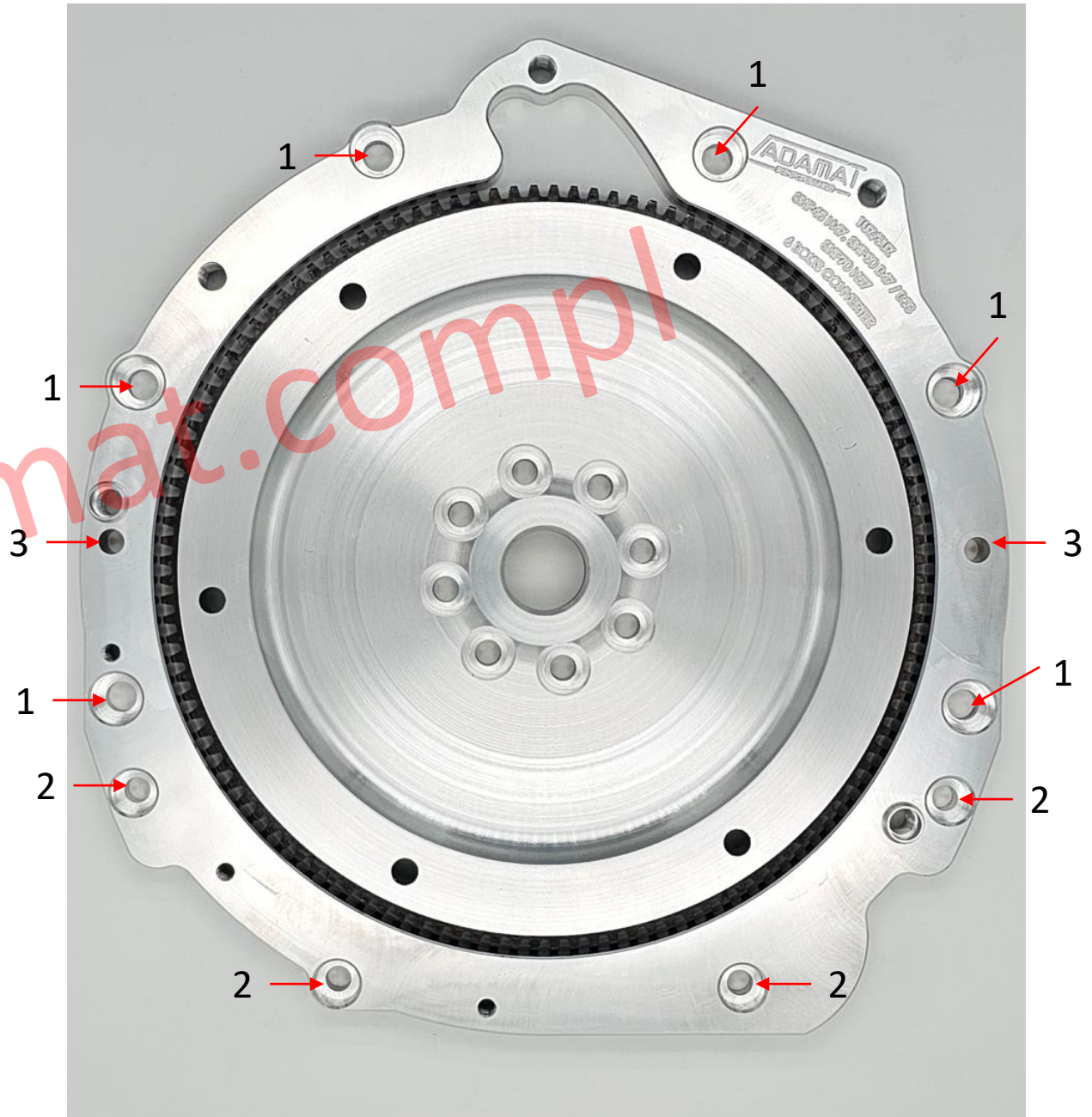
Manual with instalation proces Toyota UZ enignes with BMW ZF 8HP50 – 8HP75
6 BOLTS FLAT TORQUE CONVERTER

www.adamat.com.pl

E-mail: adamat@poczta.onet.eu

First step adapter installation on engine

- 1 – M12x1,25x25 6PCS
- 2 – M10x1,25x25 4PCS
- 3 – 2x 10H7 dowel holes



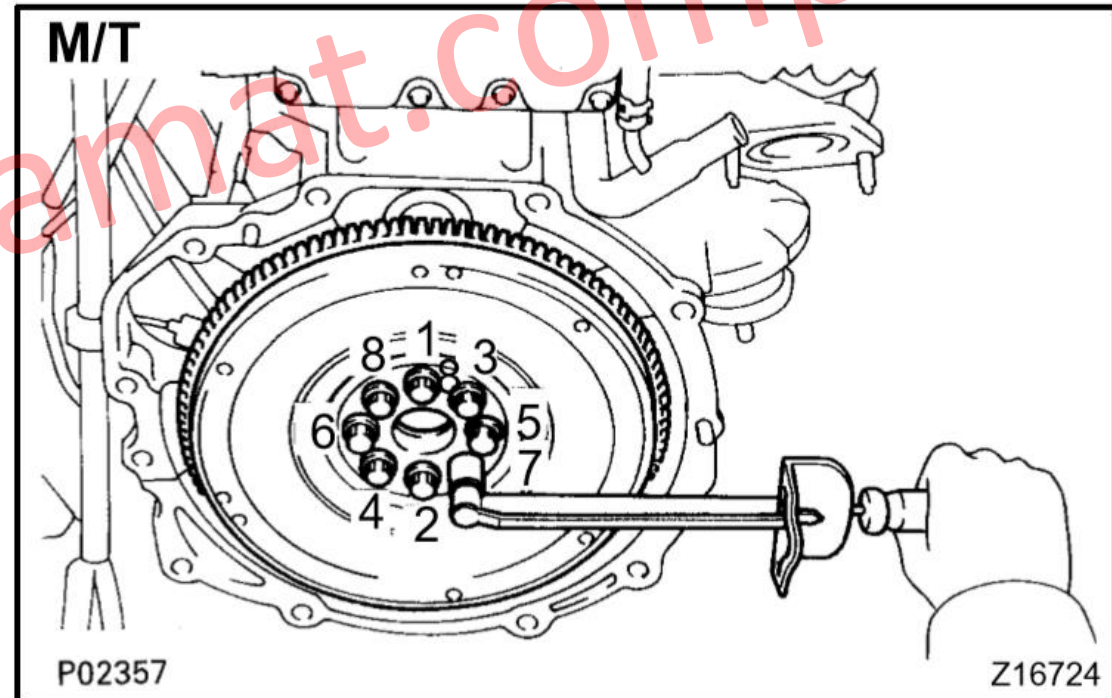
1JZ / 2JZ twin clutch flywhell instalation.

**DONT USE UZ SHIM SPACER FROM AUTOMATIC TRANMISSION
MAIN FLYWHELL ASSEMBLED DIRECTLY**

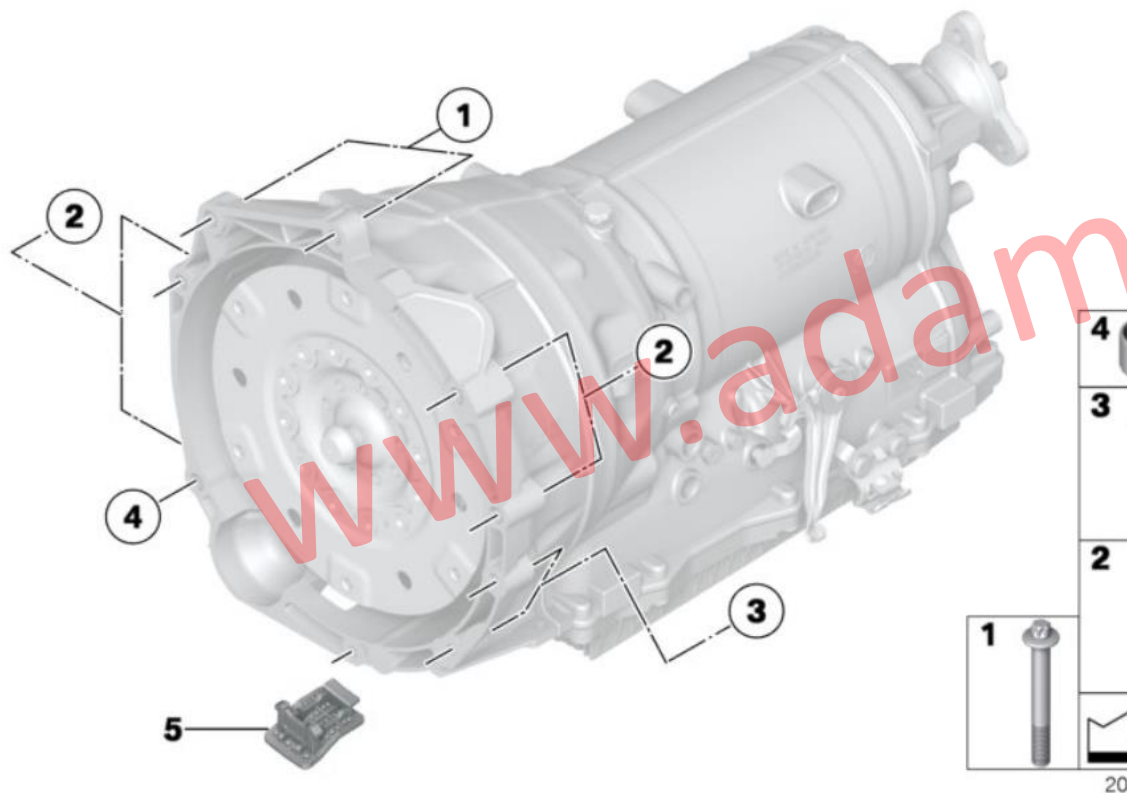
Torque for bolts from kit M10x1.25x40 12.9 class

**PLEASE ENSURE THAT BOLTS ARE NOT TO LONG. IF NESCEASSARY PLEASE MAKE IT SHORTEN.
TO LONG BOLTS CAN BLOCK CRANNKSHAFT.**

- use lubricant SOFT thread locker
- first stage 49Nm
- Secound stage 65Nm
- final stage 92Nm



BMW 8HP45-70 6 bolts flat torque converter
N47/N57/B47/B58/B57



- 1 – M12x1,5x40 2PCS
- 2 – M12x1,5x60 3PCS
- 3 – M8x45 3PCS

Assy transmission with torque converter on engine.

2 Torque for 6x bolts DIN912 M10x30 12.9class

- first stage 49Nm
- Secound stage 55Nm
- final stage 89Nm

