

Manual with instalation proces Nissan RB enignes with 8HP50 - 8HP75

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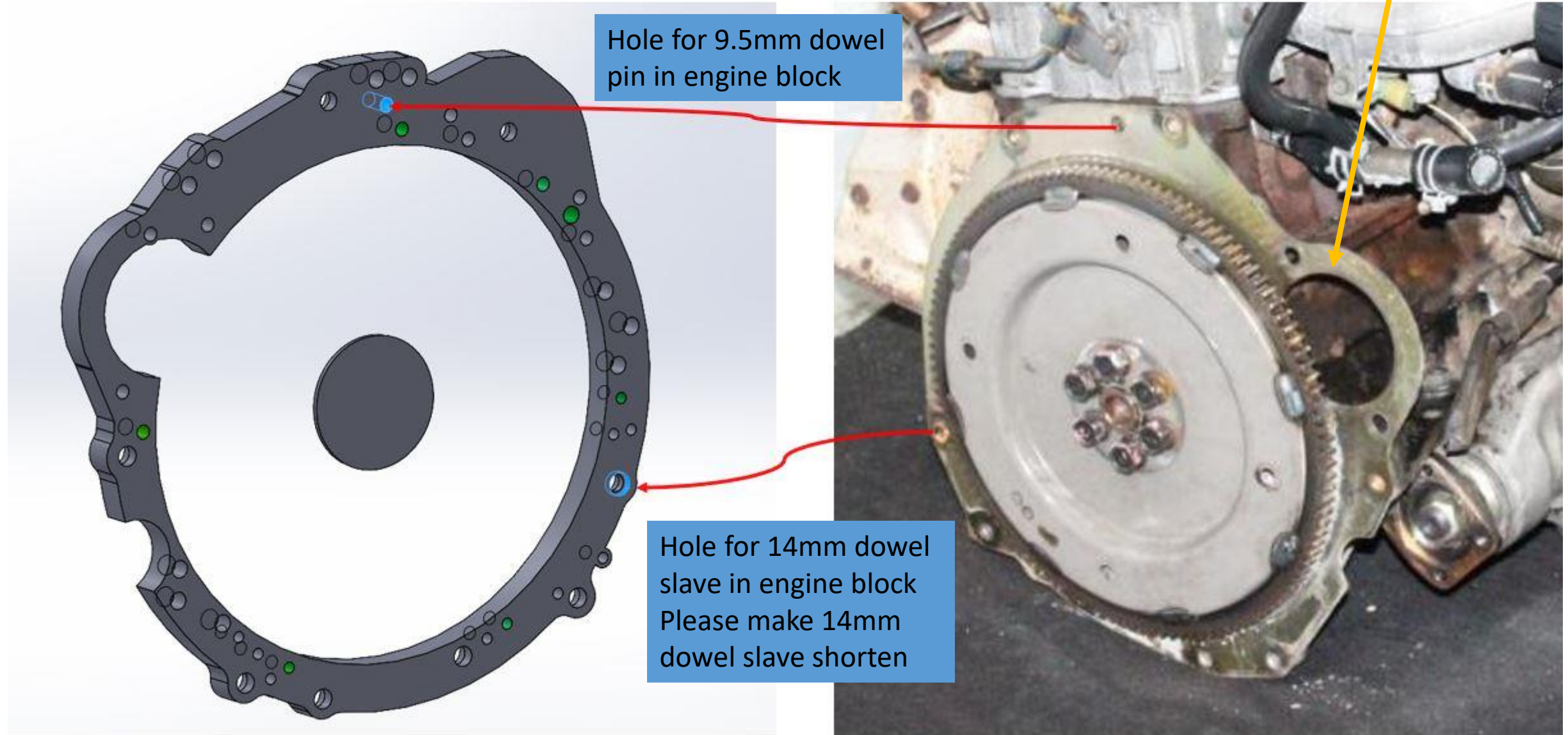
REMARKS!!! All metal Surfaces must be clean and degreased.

From RB crankshaft please remove slide bushing that is used in automatic transmission model.



1. First step adapter installation on engine

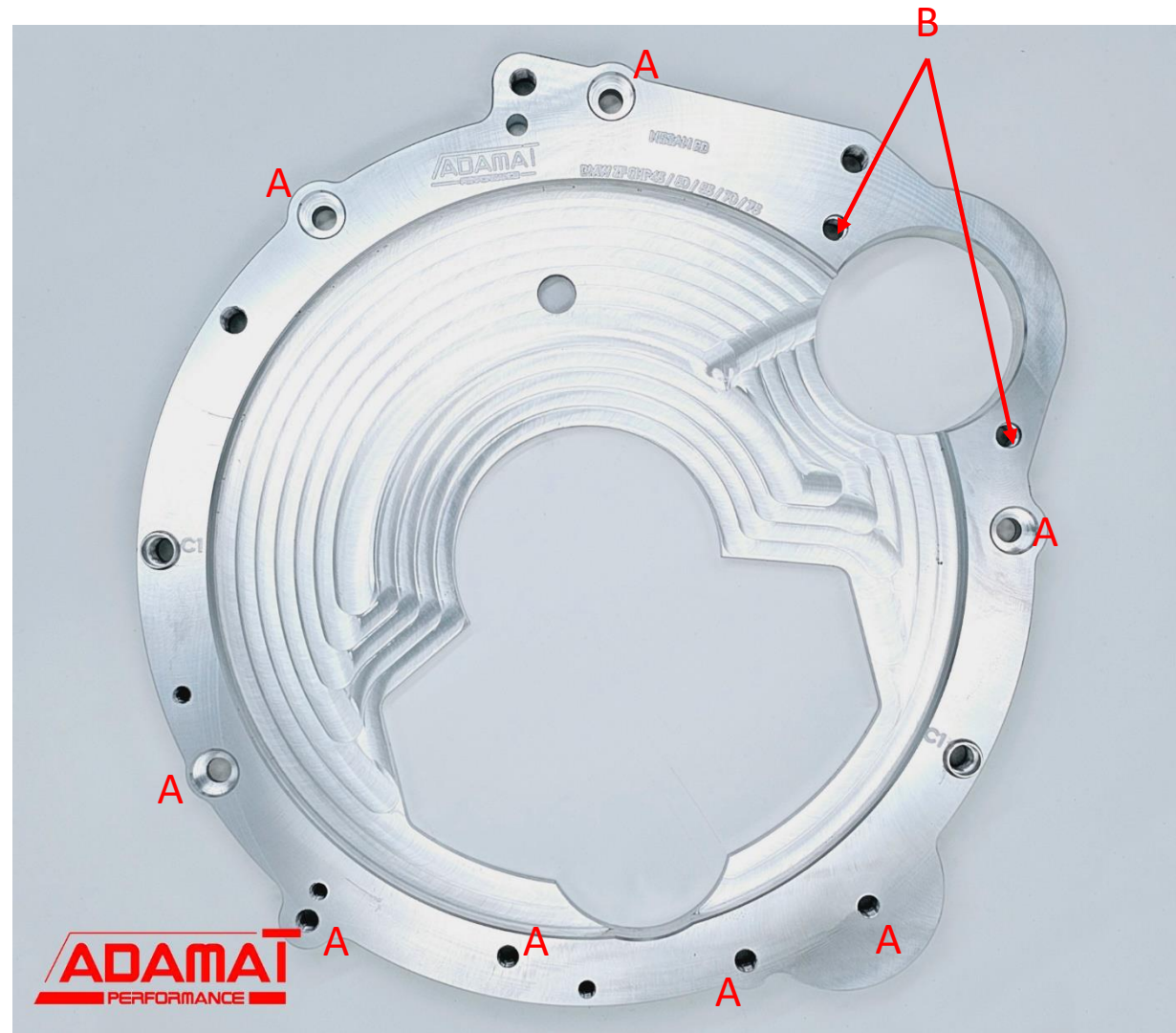
We don't use steel OEM metal flywheel cover „yellow color arrow line”



First step adapter installation on engine

A - 8x Holes for
DIN912 M10x1.5x25,
4 bolts used from
opposite site

B - 2x M10
holes for starter
motor.
Assembled from
opposite site.

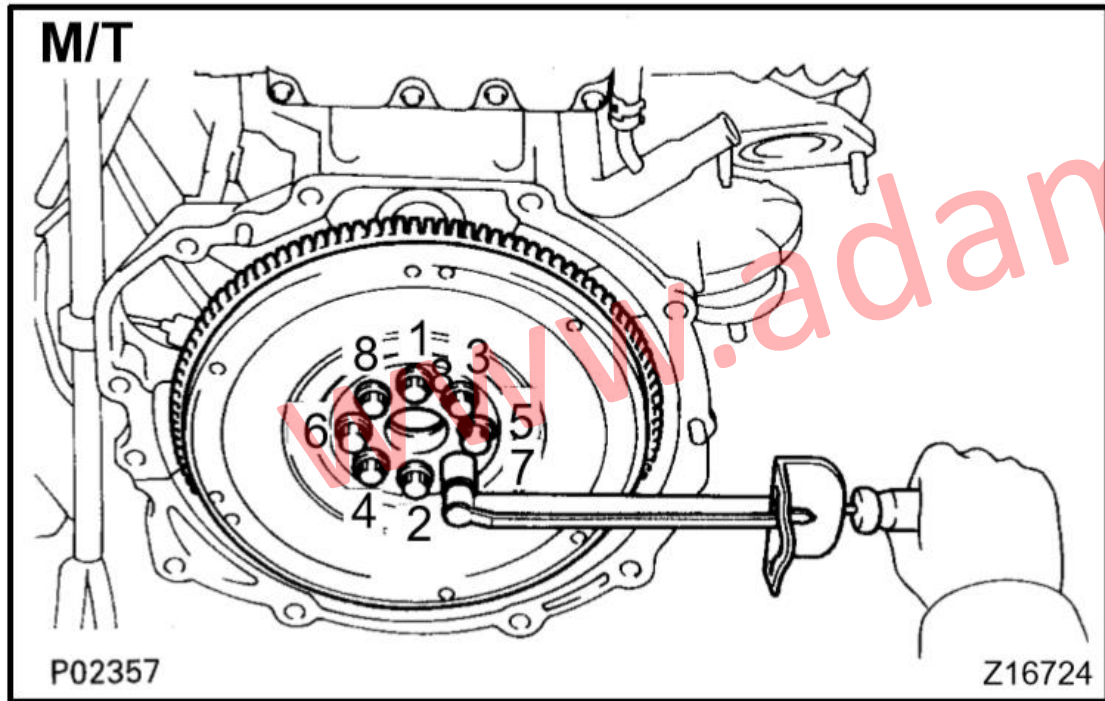


1. Assy main flywhell on engine block

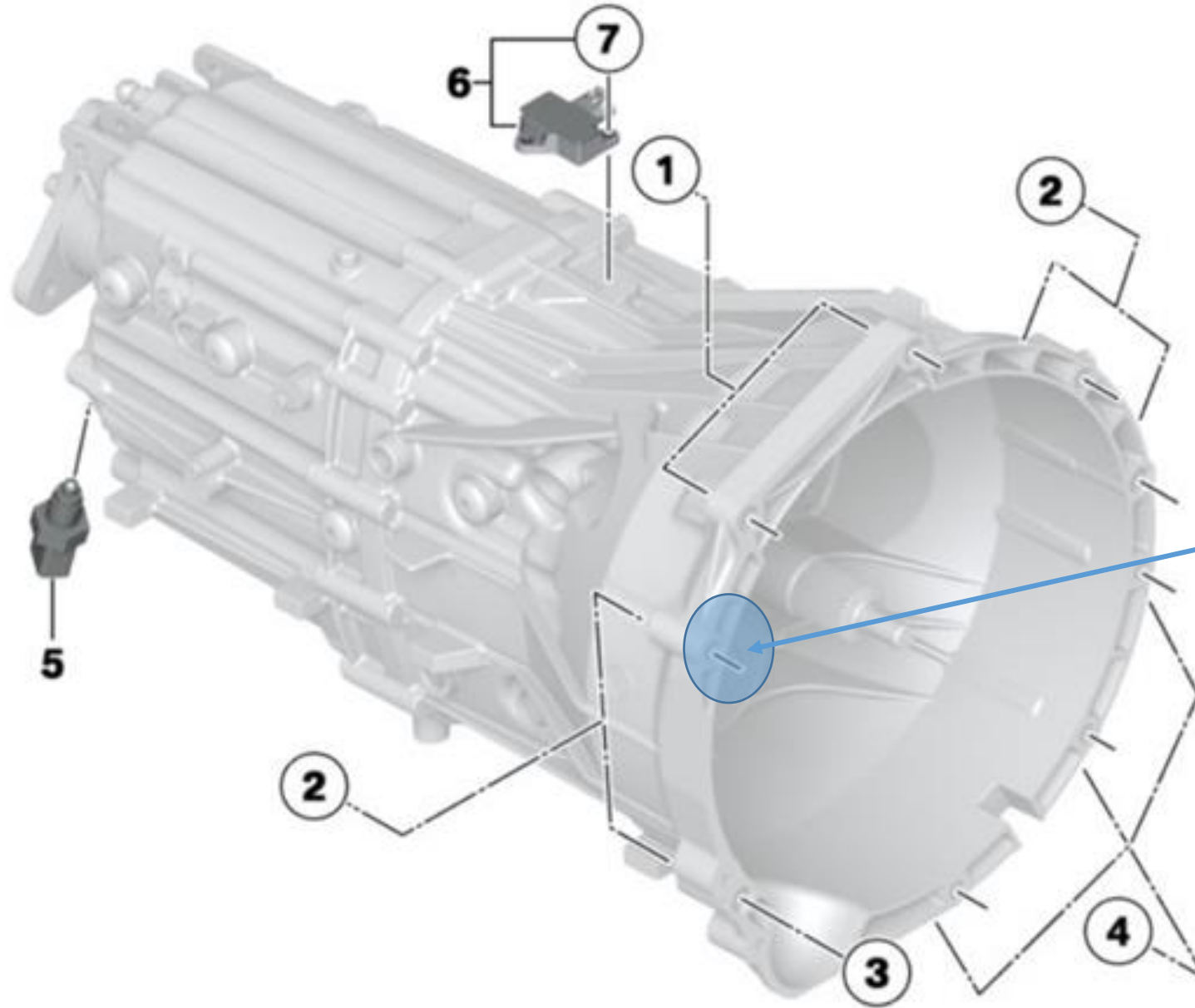
Torque for bolts from kit M12x1.25x25 12.9 class

- use lubricant SOFT thread locker
- first stage 49Nm
- Secound stage 110Nm
- final stage 135Nm

Example chart

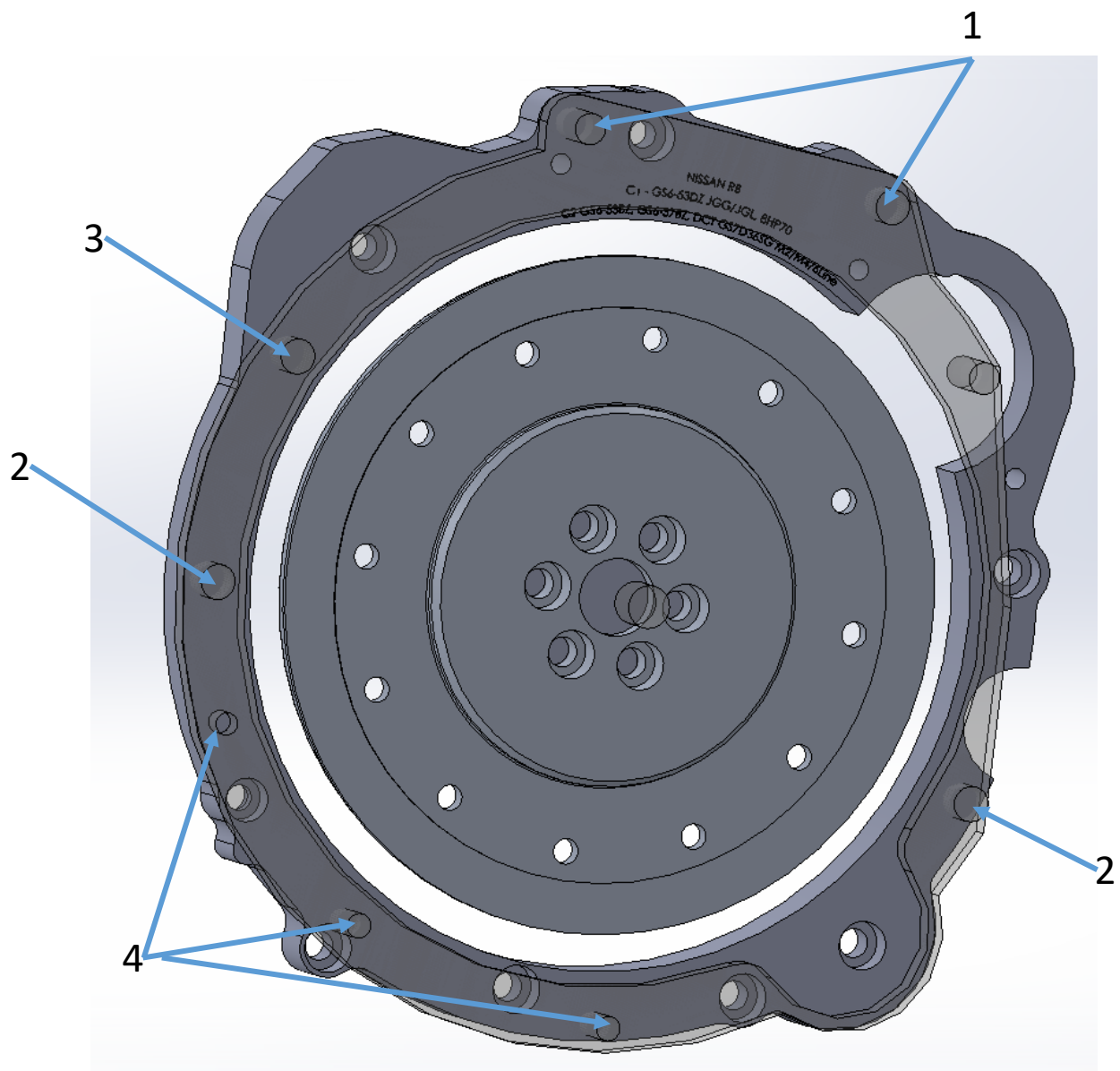


3. Assy transmission with torque converter on engine.



Local modification
needed for starter motor
Hit elimination.
Assy adapter on
tranmission and mark
colision area

3. Assy transmission with torque converter on engine bolts chart.



N o	Bolts type	Size	Qty
1	DIN912	M12x1,5x40	2
2	DIN912	M12x1,5x60 in dowel pin 14.5 two holes	2
2	DIN912	M10x60 + washers	1
4	DIN912	M8x45	3
	Dowel 14,5	Assembled in adapter plate	2

3. Assy transmission with torque converter on engine.

2 Torque for bolts from kit M10x30 12.9class

- use graphite grase on threads.
- first stage 49Nm
- Secound stage 55Nm
- final stage 79Nm

